



CUTTER SETTINGS

HTV	Romeo® & Juliet®	Cricut Explore Air	Cricut Maker	Silhouette 4 & 5	Brother Scan N Cut DX	Roland GX-GS-24	Graphtec
EasyWeed®	Blade: <i>Romeo & Juliet</i> 45° Gram Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® EcoStretch™	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Speed: 10 Offset: 0.250	Blade: AutoBlade Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	· Blade: 45° · Force: 80-90 gf · Speed: 30-50 cm/s · Offset: .250	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Electric	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Extra	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Stretch	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Sub Block	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Adhesive	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 5-6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 70-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyReflective®	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Easy® Puff	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 90-100 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Easy® Puff Glitter	Blade: <i>Romeo & Juliet</i> 45° Force: 35-45 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Glitter Mesh Iron On	Blade: AutoBlade Setting: Glitter Mesh Iron On	Blade: AutoBlade, 5/4 Material: Heat Transfer Glitter Force: 30/25 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: 4	Blade: 45° Gram Force: 150-200 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 15-20 Tool: CB09U+0 Speed: 30 cm/s
Easy® Puff Metallic	Blade: <i>Romeo & Juliet</i> 45° Force: 10-20 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 90-100 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
Easy® Glow	Blade: <i>Romeo & Juliet</i> 45° Force: 5-15 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Aurora®	Blade: <i>Romeo & Juliet</i> 45° Force: 30-35 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 14 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 130-140 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s

Please note: The specifications listed are suggested starting points that may need to be adjusted according to blade, cutting strip, and cutting mat wear. Craft cutters were evaluated using cutter-specific standard grip cutting mats.

*Brick 600 - Extend the blade out so that a significant amount of blade is exposed when using GX/GS-24. *45° blade is NOT recommended for use with this material.



CUTTER SETTINGS

HTV	Romeo® & Juliet®	Cricut Explore Air	Cricut Maker	Silhouette 4 & 5	Brother Scan N Cut DX	Roland GX-GS-24	Graphtec
Flock	Blade: <i>Romeo & Juliet</i> 45° Force: 25-30 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Flocked Force: 14 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 90-120 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-10 Tool: CB09U+0 Speed: 30 cm/s
Brick® 600 *Pearl Colors	Blade: <i>Romeo & Juliet</i> 45° Force: 35-37, *10-20 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Light Cardstock+	Blade: AutoBlade, Standard Setting: Cardstock	Blade: AutoBlade, 7 Material: Heat Transfer Smooth Force: 20, *14-15 Speed: 8	Blade: Autoblade 7 Cut Speed: 1 Cut Pressure: 2	Blade: 60°* Gram Force: 150-190, *120-130 Offset: .250 Speed: 30-50 cm/s	Blade: 60°* Gram Force: 8-9, *10-12 Tool: CB09U+0 Speed: 25 cm/s
DiamondDust™	Blade: <i>Romeo & Juliet</i> 45° Force: 30-35 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Glitter Iron On	Blade: AutoBlade, Standard Setting: Glitter Iron On	Blade: AutoBlade, 4 Material: Heat Transfer Glitter Force: 11 Speed: 8	Blade: 3 Cut Speed: 5 Half Cut: 5	Blade: 45° Gram Force: 180-190 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 17-18 Tool: CB09U+0 Speed: 30 cm/s
Glitter	Blade: <i>Romeo & Juliet</i> 45° Force: 30-35 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Glitter Iron On	Blade: AutoBlade, Standard Setting: Glitter Iron On	Blade: AutoBlade, 4 Material: Heat Transfer Glitter Force: 11 Speed: 8	Blade: 3 Cut Speed: 5 Half Cut: 5	Blade: 45° Gram Force: 180-190 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 17-18 Tool: CB09U+0 Speed: 30 cm/s
Holographic	Blade: <i>Romeo & Juliet</i> 45° Force: 25-32 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 14 Speed: 8	Blade: 3 Cut Speed: 5 Cut Pressure: 5	Blade: 45° Gram Force: 150-190 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 17 Tool: CB09U+0 Speed: 30 cm/s
Metal	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
Sparkle™	Blade: <i>Romeo & Juliet</i> 45° Force: 10-15 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
StripFlock® Pro	Blade: <i>Romeo & Juliet</i> 45° Force: 20-25 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Iron On/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3-4 Material: Heat Transfer Flocked Force: 6 Speed: 5	Blade: Autoblade Cut Speed: 5 Half Cut: 4	Blade: 45° Gram Force: 80-120 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Twinkle™	Blade: <i>Romeo & Juliet</i> 45° Force: 33-37 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Glitter Cardstock (one pass)	Blade: AutoBlade, Standard Setting: Glitter Cardstock (one pass)	Blade: AutoBlade, 4 Material: Heat Transfer Glitter Force: 11 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: 4	Blade: 45° Gram Force: 130-160 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 13 Tool: CB09U+0 Speed: 30 cm/s
Vernice	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
EasySubli®	Blade: <i>Romeo & Juliet</i> 45° Force: 15-20 Offset: 0.250 Speed: 10	Blade: Standard Setting: Iron On/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer, Smooth Force: 15 Speed: 8	Blade: AutoBlade Cut speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyPatterns® Plus	Blade: <i>Romeo & Juliet</i> 45° Force: 10-20 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyColor™ DTV®	Blade: <i>Romeo & Juliet</i> 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, Standard Setting: Vinyl+/Everyday Iron On	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s

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